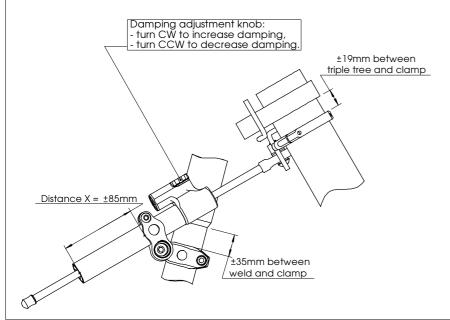
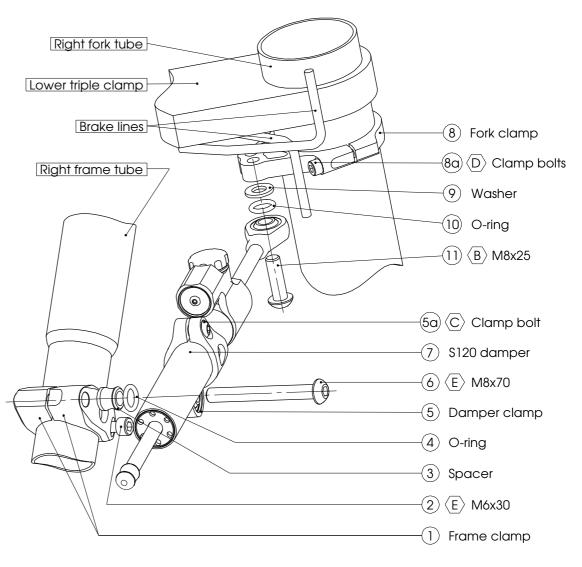
STEERING DAMPER MOUNTING KIT for

Harley Davidson XR1200 Model 2008>

MK-HD12-S003 PART LIST			
SD stroke 120	1	Washer M8 Ø 16	1
Fork clamp \emptyset 56 (FC0560)	1	O-ring	2
Damper clamp (DB018235)	1	-	-
Frame clamp Ø35 (FB0014)	1	-	-
Spacer type 1 (SP0001)	1	-	-
M6x30	1	-	-
M8x25 Button head	1	-	-
M8x70 Button head	1	-	-

ALL IDEAS, DESIGNS ARRANGEMENTS AND PLANS INDICATED OR REPRESTENTED BY THIS DRAWING ARE OWNED BY HYPERPRO AND WERE CREATED, EVOLVED AND DEVELOPED FOR USE ON AND IN CONNECTION WITH THE SPECIFIC PROJECT. NONE SUCH IDEAS, DESIGNS, ARRANGEMENTS OR PLANS SHALL BE USED BY ORD ISCLOSED TO ANY PERSON, FIRM OR CORPORATION FOR ANY PURPOSE WHATSOEVER WITHOUT THE WRITTEN PERMISSION OF HYPERPRO.





* TORQUES

A: 5-9Nm / 44-80Lbs.ln / 4.0-6.4Lbs.Ft B: 14-17Nm / 124-150Lbs.ln / 10.3-12.5Lbs.Ft C: 6Nm / 53Lbs.ln / 4.4Lbs.Ft

n / 4.0-6.4Lbs.Ft D: 8Nm / 70Lbs.In / 5.9Lbs.Ft bs.In / 10.3-12.5Lbs.Ft E: 10Nm / 88Lbs.In / 7.4Lbs.Ft

F: Factory torque (see owners manual)



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MK-HD12-S003 INSTALLATION INSTRUCTIONS

In general:

HYPERPRO can not be held responsible in any way for any form of physical, material, financial or other damage arising from use, assembly or overhaul of HYPERPRO products. HYPERPRO reserves the right to make changes without prior notice.

This product is ONLY YO BE INSTALLED BY A PROFESSIONAL MECHANIC.

This product is only to be used for the motorcycle brand, model and year stated specificly on top of the pages of this manual.

DO NOT attempt to install this product on motorcycles from any different brand, model and/or year than stated on the pages of this manual.

DO NOT use this kit for cars, boats, jet-skies, snowmobiles, ATV's, aircraft, hovercrafts or any other vehicel and/or purpose.

HYPERPRO steering dampers are FOR RACE USE ONLY, NOT FOR HIGHWAY USE!

Before installation:

- Please read the entire manual carefully before starting the installation!
- Check if you have all the tools required. Good tools are a must.
- Protect your bike at the most important places in and around the work area (e.g. tank, fairing, frame, etc.), with a blanket, towel or similar.

During installation:

- Check all operations and parts carefully before, during and after performing each step.
- Clean all surfaces that are required for fitting parts together or for applying self adhesives or loctite, thoroughly with contactcleaner or another degreaser, unless otherwise stated.
- Be carefull not to damage or scratch any part of your bike.
- ALWAYS work relaxed and concentrated!! It is very easy to damage something or make a mistake.

After installation:

- Check and make sure that there is no contact between any part of the steering damper kit and any part of the motorcycle. The kit should not hit anything. Steering movement should not be limited by the steering damper. If the steering movement is limited, adjust the position of the tube in the clamp untill steering movent is normal again. Do not forget to tighten the clamp bolt again!
- ALWAYS check the steering movement and feeling before each ride!
- FIRST RIDES: Start with the damper turned fully open (turn adjuster knob fully counter clockwise).
 Start adjusting in between rides with steps of MAX. 2 CLICKS (0.25 TURN) EACH TIME, untill the damper is working satisfactory for your riding style.

 - NEVER USE MAXIMUM SETTING, ALWAYS OPEN AT LEAST 2 CLICKS (0.25 TURN).
- WARNING! DAMPER HAS AN ACTIVE / SPEEDSENSITIVE DAMPING SYSTEM:
- Steering with NORMAL MOVEMENT should be FREE!!
- Steering with FAST MOVEMENT should be CONTROLLED BY DAMPER!
- HYPERPRO uses a special seal to reduce friction. The seal uses an oil film to work properly. It is normal that some oil can appear on the pistonrod.
- Damper works with oil: DAMPING CAN BE HARDER AT LOWER TEMPERATURES!

Step 1: install the frame- and damper clamp

Install the frame clamp assembly using:

- Frame clamp (1)
- Bolt M6x30 (2)
- Spacer Type 1 (3)
- 1x O-ring (4)
- Damper Clamp Type 1 (5)
- Bolt M8x70 (6)

Install the Frame clamp parts (1) around the right vertical frame tube, approximately 35mm below the weld. Make sure it is orientated correctly and use the M6x30 bolt (2) in the smaller hole. Fit the spacer (3), O-ring (4) and damper clamp (5) to the bigger hole, using the M8x70 bolt (6). Tighten the bolts (2) and (6) evenly with a torque of approx. 10Nm/88Lbs.ln/7.4Lbs.Ft.

Step 2: install the fork clamp

Install the fork clamp using:

- Fork clamp (8)

Disassemble the fork clamp. Re-assemble the parts around the right fork leg as shown on page 1, approx.19mm underneath the lower triple tree. Make sure it is aligned properly and there is no contact with the brake lines tighten the clamp bolts (8a) with a torque of approx. 8Nm/70Lbs.ln/5.9Lbs.Ft

Step 3: install the steering damper

Install the steering damper using:

- Steering damper, stroke 120 (7)
- Washer M8 Ø 16 (9)
- 1x O-ring (10)
- Bolt M8x25 button head (11)

Ensure that the clamp bolt of the tube clamp (5) is pointing upward. Shove the steering damper (7), with the knob-end first, through the clamp (5) untill the ball-joint can be fitted to bottom of the forkclamp (8). Use the washer (9), O-ring (10) and M8 bolt (11) to fit the ball-joint to the most outer hole and tighten with a torque of approx. 14-17Nm/124-150Lbs.ln/10.3-12.5Lbs.Ft.

Position the damper tube untill the distance "X" stated on page 1 is reached, then tighten the M6 clamp bolt (5a) with a torque of approx. 6Nm/53Lbs.In/4.4Lbs.Ft. Check if the damper is level aligned properly to the bike. Check if the damper does not touch anything (e.g. front cylinder) when steering from left to right. Check if the bike can make it's full steering angle from left to right.

Adjust the position and angle of the clamps if necessary, but do not forget to re-tighten the parts!